



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C2-OH
Job Sheet 177402



Part No: C2-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 2,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No: RA239

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC12027

Note: DWG C2 Rev. 2 IPP Rev. A 18.04.27 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
100	Start up Operation	1 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs	5/24/18	5/24/18	0.00	1.00	Small Fab-9		A.P
120	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC5		SB
130	Customer Acceptance	1 pcs	5/24/18	5/24/18	0.00	0.00			
140	Outsource	1 pcs	5/24/18	5/24/18			GR0002-VC	10 . P004193	mls
150	Packaging	1 pcs	5/24/18	5/24/18	0.00	0.00	Packaging2		18.06.28
160	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC6	AUG 15 2018	38
170	Small Fab	1 pcs	5/24/18	5/24/18	0.00	1.00	Small Fab-9		9-89
180	QC	1 pcs	5/24/18	5/24/18	0.00	0.00	QC5		21
185	DC	1 pcs	5/24/18	5/24/18	0.00	0.00	DC		9-89
190	Packaging	1 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2		SEP 17 2018
200	QC21-FG	1 Ea	5/24/18	5/24/18	0.00	0.00	QC21		SEP 17 2018

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.



Container No: S070324



Part: C2

Job No: 177402

Serial No/Batch: AC12027

Revision: 2

Inspector:

Exp Date:

Instructions:

Date: 08/13/18

181 Outsource GR0002-VC C2-18-2-3)
P0040662

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-AR	C-Series Remote Hook 2,000 lbs Lift Capacity	1 Ea (1 ea)	100-Start up Operation	
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	
2595K22	Heat Shrink Tube	1 pcs (1 ea)	170-Small Fab	
32446	Crimp Terminal	2 Ea (2 ea)	170-Small Fab	
600.1310P	Label	1 pcs (1 ea)	170-Small Fab	
600.1314P	C2 Caution Sticker	1 pcs (1 ea)	170-Small Fab	
AN3-14A	Bolt	1 Ea (1 ea)	170-Small Fab	
AN4-16A	Bolt	2 Ea (2 ea)	170-Small Fab	
AN4-17A	Bolt	1 Ea (1 ea)	170-Small Fab	
C2-1-1	Manual Release Knob	1 Ea (1 ea)	170-Small Fab	
C2-10-1	Lock Spring Pin	1 pcs (1 ea)	170-Small Fab	
C2-11-1	Side Plate, Solenoid	1 Ea (1 ea)	170-Small Fab	
C2-11-2	Locating Pin	2 Ea (2 ea)	170-Small Fab	
c2-12-1	Lock Bushing	2 Ea (2 ea)	170-Small Fab	
C2-12-3	Lock	1 Ea (1 ea)	170-Small Fab	
C2-12-7P	Teflon Spacer Lock	2 pcs (2 ea)	170-Small Fab	
C2-12-8	DUST SHEILD - C2 HOOK	2 Ea (2 ea)	170-Small Fab	
C2-13-4P	Keeper C2 Hook	1 pcs (1 ea)	170-Small Fab	
C2-13-5	Keeper Spring	1 Ea (1 ea)	170-Small Fab	
C2-14-2	Label Rivets	2 Ea (2 ea)	170-Small Fab	
C2-2-1	Side Plate	1 Ea (1 ea)	170-Small Fab	
C2-3-1	Bearing DU	2 pcs (2 ea)	170-Small Fab	
C2-3-10	Latch Shaft	1 Ea (1 ea)	170-Small Fab	
C2-3-11	Actuator	1 pcs (1 ea)	170-Small Fab	
C2-3-2	Latch Roller Pin	1 Ea (1 ea)	170-Small Fab	
C2-3-2-1	Roller Pin Retaining Ring	2 Ea (2 ea)	170-Small Fab	
C2-3-3	Latch Roller	1 Ea (1 ea)	170-Small Fab	
C2-3-3-1	Latch Roller DU Bearing	1 Ea (1 ea)	170-Small Fab	
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	170-Small Fab	
C2-3-6	Latch	1 Ea (1 ea)	170-Small Fab	
C2-3-8	Actuator Bushing	2 Ea (2 ea)	170-Small Fab	
C2-4-1	Trunnion Bushing	2 Ea (2 ea)	170-Small Fab	
C2-4-4A	Load Beam Assembly - C2 Hook	1 Ea (1 ea)	170-Small Fab	
C2-5-1	Actuator Stop	1 Ea (1 ea)	170-Small Fab	
C2-7-1P	Load Beam Bumper	1 pcs (1 ea)	170-Small Fab	
C2-7-2	Lock Bumper	2 Ea (2 ea)	170-Small Fab	
C2-9-1P	Clock Spring Cover	1 pcs (1 ea)	170-Small Fab	
C2-9-2	Clock Spring	1 Ea (1 ea)	170-Small Fab	
C2-9-3	Clock Spring Cover Screw	4 Ea (4 ea)	170-Small Fab	
C3-10-2	Lock Spring	1 Ea (1 ea)	170-Small Fab	
C3-3-4	Link Pin	2 Ea (2 ea)	170-Small Fab	
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	170-Small Fab	
C3-3-7	Link	1 Ea (1 ea)	170-Small Fab	
C3-3-9	Actuator Spring	1 pcs (1 ea)	170-Small Fab	
C3-8-2	Solenoid	1 Ea (1 ea)	170-Small Fab	
C3-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	170-Small Fab	
C3-8-5	Solenoid Cover	1 Ea (1 ea)	170-Small Fab	
CORD GRIP	Cord Grip	1 pcs (1 ea)	170-Small Fab	
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab	
M27500-16TG2T14	Wire - 16-Gauge - Shielded	1 ft (1 ea)	170-Small Fab	
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	170-Small Fab	
MS21083N3	Nut	3 Ea (3 ea)	170-Small Fab	
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	170-Small Fab	
MS35338-137	Washer	4 Ea (4 ea)	170-Small Fab	
MS35338-137	Washer	4 Ea (4 ea)	170-Small Fab	
NAS1149F0332P	Washer	4 Ea (4 ea)	170-Small Fab	
NAS1149F0363P	Washer	1 Ea (1 ea)	170-Small Fab	
NAS1149F0463P	Washer	6 Ea (6 ea)	170-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C2	1	0	0
170-Small Fab	188-FPSS-1032-1/4	2	159	0
	2595K22	1	66	0
	32446	2	182	0
	600.1310P	1	60	0
	600.1314P	1	54	0
	AN3-14A	1	199	0
	AN4-16A	2	362	0
	AN4-17A	1	335	0
	C2-1-1	1	0	0
	C2-10-1	1	100	0
	C2-11-1	1	0	0
	C2-11-2	2	100	0
	c2-12-1	2	42	0
	C2-12-3	1	0	0
	C2-12-7P	2	246	0
	C2-12-8	2	21	0
	C2-13-4P	1	28	0
	C2-13-5	1	2	0
	C2-14-2	2	214	0
	C2-2-1	1	0	0
	C2-3-1	2	44	0
	C2-3-10	1	25	0
	C2-3-11	1	20	0
	C2-3-2	1	0	0
	C2-3-2-1	2	62	0
	C2-3-3	1	15	0
	C2-3-3-1	1	15	0
	C2-3-5	2	69	0
	C2-3-6	1	0	0
	C2-3-8	2	68	0
	C2-4-1	2	110	0
	C2-4-4A	1	0	0
	C2-5-1	1	40	0
	C2-7-1P	1	113	0
	C2-7-2	2	15	0
	C2-9-1P	1	54	0
	C2-9-2	1	55	0
	C2-9-3	4	26	0
	C3-10-2	1	24	0
	C3-3-4	2	28	0
	C3-3-4-1	4	138	0
	C3-3-7	1	46	0
	C3-3-9	1	0	0
	C3-8-2	1	1	0
	C3-8-4	1	15	0
	C3-8-5	1	0	0
	CORD GRIP	1	7	0
	EL-PLUG-M	1	90	0
	M27500-16TG2T14	1	100	0
	MS21044N4	3	78	0
	MS21083N3	3	45	0
	MS35266-63	1	73	0
	MS35338-137	8	554	0
	NAS1149F0332P	4	1,827	0
	NAS1149F0363P	1	644	0
	NAS1149F0463P	6	786	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040662**

Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040662
PO Date: 7/31/18
Due Date: 8/6/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	173599	C3-4-4KA	Keeperless Load Beam Assembly - C3 Hook -Issue P/O to Groupe Altech: P/O -Nickel plate, QQ-N-290, Class 2, Grade C -Nickel Plate .0009-.0011 -Certificate of Conformity is required	Firmed	-	8/6/18	5 pcs	0 pcs	5 pcs	\$17.142857/pcs	\$85.71

5x AUG 03 2018

Line Item Note ** rush **

2	177402	C2-OH	C-Series Remote Hook 2,000 lbs Lift Capacity -Nickel plate, QQ-N-290, Class 2, Grade E or F - Nickel Plate .0004-.0006 -Bake after plating -Certificate of Conformity is required c2-4-4a: NICKEL PLATE .0009 - .0011 THICK C2-12-3: NICKEL PLATE .0004- .0006	Firmed	-	8/6/18	2 pcs	0 pcs	2 pcs	\$77.14286/pcs	\$154.29
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2x AUG 03 2018

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Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	178360	RBT400221-121	Gripper -Issue P/O to GROUPE ALTECH; PO -Black oxide finish, MIL-C-13924C Class 1 -Apply thin layer of oil/CPC per MIL-PRF-16173 Grade 3 Class 1 or MIL-C-81309 Type III Or MILL-C23411A or MIL-PRF-81309 and wipe off excess. -Material type 4140 -Certificate of Conformity is required	Firmed	-	8/6/18	28 pcs	0 pcs	28 pcs	\$3.07692/pcs	\$86.15
4	173915	RBE350A94-2708-01-15	Rod Assembly -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13964, CLASS 1; MIL-C-16173 GRADE 4 -Certificate of Conformity is required	Firmed	-	8/6/18	5 pcs	0 pcs	5 pcs	\$3.07692/pcs	\$15.38
5	180110	RBE350A94-2706-00-05	Pin -Issue P/O to Groupe Altech; PO -Black oxide finish, MIL-C-13924C Class 1 -Certificate of Conformity is required	Firmed	-	8/6/18	6 pcs	0 pcs	6 pcs	\$3.07692/pcs	\$18.46
Line Item Note *urgent *											
Grand Total:											\$360.00

Order Notes





Certificat de Conformité / Certificate of Compliance

(011480-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

011480- 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
02-Aug-2018		Jessie Boisvert		040662				
#Ligne Line#	No. de Série / # Pièce Part Number /Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Quantités / Quantities Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order
1	C3-4-4KA Rev.	C3-4-4KA NICKEL PLATE PER QQ-N-290 CLASS 2 GRADE C 0.0009-0.0011 THICK AND BAKE	E-NICKEL STEEL CH	5	5	0	0	0
2	C2-OH Rev.	C2-OH NICKEL PLATE PER QQ-N-290 CLASS 2 GRADE E OR F 0.0004-0.0006 THICK AND BAKE 1 KIT OF C2-4-4A (1 PCS) C2-12-3 (1 PCS)	E-NICKEL STEEL CH	1	1	0	0	0

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.



DATE: 2018/07/31

NON-DESTRUCTIVE TESTING

MODEL: C2

S/N : AC 12027

[illegible]



MODEL: C2

S/N : AC 12027

[illegible]



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200

C2-OH
Job Sheet 177402



Part No: C2-OH

Job Qty: 1 ea

Part Name: C-Series Remote Hook 2,000 lbs Lift Capacity



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/10/18

Job Tracking No: RA239

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Return

Description: SN: AC12027

Note: DWG C2 Rev. 2 IPP Rev. A 18.04.27 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
100	Start up Operation	1 Ea		5/24/18	0.00	0.00	Start Up Small Fab-4		
110	Small Fab	1 pcs		5/24/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs		5/24/18	0.00	0.00	QC5		
130	Customer Acceptance	1 pcs		5/24/18	0.00	0.00			
140	Outsource	1 pcs		5/24/18			GRO002-VC	10	
150	Packaging	1 pcs		5/24/18	0.00	0.00	Packaging2		
160	QC	1 pcs		5/24/18	0.00	0.00	QC6		
170	Small Fab	1 pcs		5/24/18	0.00	1.00	Small Fab-9		
180	QC	1 pcs		5/24/18	0.00	0.00	QC5		
185	DC	1 pcs		5/24/18	0.00	0.00	DC		
190	Packaging	1 pcs		5/24/18	0.00	0.00	Packaging3-2		
200	QC21-FG	1 Ea		5/24/18	0.00	0.00	QC21		

Part Op 110 - TEST ASSEMBLY. DISASSEMBLE ASSEMBLY. INSPECT DAMAGE PART.

Descriptions: 170 - RE-ASSEMBLE. ***All assembly to be done in accordance with manual*** TEST ASSEMBLY.

185 - Photocopy blue file and create labels



Container No: S070324



Part: C2

Job No: 177402

Serial No/Batch: S070324

Revision: 2

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 05/10/18

5432

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C2-AR	C-Series Remote Hook 2,000 lbs Lift Capacity	1 Ea (1 ea)	100-Start up Operation	
188-FPSS-1032-1/4	Set Screw	2 Ea (2 ea)	170-Small Fab	5058750
2595K22	Heat Shrink Tube	1 Ea (1 ea)	170-Small Fab	5058764
32446	Crimp Terminal	2 Ea (2 ea)	170-Small Fab	5074909
600.1310P	Label	1 pcs (1 ea)	170-Small Fab	50829479
600.1314P	C2 Caution Sticker	1 pcs (1 ea)	170-Small Fab	50829484
AN3-14A	Bolt	1 Ea (1 ea)	170-Small Fab	5068652
AN4-16A	Bolt	2 Ea (2 ea)	170-Small Fab	5082909
AN4-17A	Bolt	1 Ea (1 ea)	170-Small Fab	5089287
C2-1-1	Manual Release Knob	1 Ea (1 ea)	170-Small Fab	5100195
C2-10-1	Lock Spring Pin	1 pcs (1 ea)	170-Small Fab	5068051
C2-11-1	Side Plate, Solenoid	1 Ea (1 ea)	170-Small Fab	
C2-11-2	Locating Pin	2 Ea (2 ea)	170-Small Fab	
c2-12-1	Lock Bushing	2 Ea (2 ea)	170-Small Fab	5077637
C2-12-3	Lock	1 Ea (1 ea)	170-Small Fab	
C2-12-7P	Teflon Spacer Lock	2 pcs (2 ea)	170-Small Fab	5029236
C2-12-8	DUST SHEILD - C2 HOOK	2 Ea (2 ea)	170-Small Fab	5075409
C2-13-4P	Keeper C2 Hook	1 pcs (1 ea)	170-Small Fab	
C2-13-5	Keeper Spring	1 (1 ea)	170-Small Fab	5084083
C2-14-2	Label Rivets	2 Ea (2 ea)	170-Small Fab	5090661
C2-2-1	Side Plate	1 Ea (1 ea)	170-Small Fab	
C2-3-1	Bearing DU	2 pcs (2 ea)	170-Small Fab	5093406
C2-3-10	Latch Shaft	1 Ea (1 ea)	170-Small Fab	
C2-3-11	Actuator	1 pcs (1 ea)	170-Small Fab	5075123
C2-3-2	Latch Roller Pin	1 Ea (1 ea)	170-Small Fab	5064924
C2-3-2-1	Roller Pin Retaining Ring	3 Ea (2 ea)	170-Small Fab	5056845
C2-3-3	Latch Roller	1 Ea (1 ea)	170-Small Fab	5068693
C2-3-3-1	Latch Roller DU Bearing	1 Ea (1 ea)	170-Small Fab	5096109
C2-3-5	Spacer, Teflon	2 Ea (2 ea)	170-Small Fab	5058758
C2-3-6	Latch	1 Ea (1 ea)	170-Small Fab	
C2-3-8	Actuator Bushing	2 Ea (2 ea)	170-Small Fab	5079664
C2-4-1	Trunnion Bushing	2 (2 ea)	170-Small Fab	5099320
C2-4-4A	Load Beam Assembly - C2 Hook	1 Ea (1 ea)	170-Small Fab	
C2-5-1	Actuator Stop	1 Ea (1 ea)	170-Small Fab	
C2-7-1P	Load Beam Bumper	1 pcs (1 ea)	170-Small Fab	5029255
C2-7-2	Lock Bumper	2 Ea (2 ea)	170-Small Fab	5076596
C2-9-1P	Clock Spring Cover	1 pcs (1 ea)	170-Small Fab	
C2-9-2	Clock Spring	1 Ea (1 ea)	170-Small Fab	
C2-9-3	Clock Spring Cover Screw	4 Ea (4 ea)	170-Small Fab	5061527
C3-10-2	Lock Spring	1 Ea (1 ea)	170-Small Fab	
C3-3-1	Link Pin	2 Ea (2 ea)	170-Small Fab	
C3-3-4-1	Ring, Retaining	4 pcs (4 ea)	170-Small Fab	5079589
C3-3-7	Link	1 Ea (1 ea)	170-Small Fab	
C3-3-9	Actuator Spring	1 pcs (1 ea)	170-Small Fab	
C3-8-2	Solenoid	1 Ea (1 ea)	170-Small Fab	
C3-8-4	Solenoid Cover Gasket	1 Ea (1 ea)	170-Small Fab	5079787
C3-8-5	Solenoid Cover	1 Ea (1 ea)	170-Small Fab	507441
CORD GRIP	Cord Grip	1 pcs (1 ea)	170-Small Fab	5066770
EL-PLUG-M	3-Prong Male Spade Plug	1 Ea (1 ea)	170-Small Fab	5097889
M27500-16TG2T14	Wire - 16-Gauge - Shielded	1 pcs (1 ea)	170-Small Fab	5075144
MS21044N4	Nut, Self-Locking	3 Ea (3 ea)	170-Small Fab	5061119
MS21083N3	Nut	3 Ea (3 ea)	170-Small Fab	5039485
MS35266-63	Solenoid Cover Screw	1 Ea (1 ea)	170-Small Fab	5075329
MS35338-137	Washer	4 Ea (4 ea)	170-Small Fab	5075329
MS35338-137	Washer	4 Ea (4 ea)	170-Small Fab	5075329
NAS1149F0332P	Washer	4 Ea (4 ea)	170-Small Fab	5080897
NAS1149F0363P	Washer	1 Ea (1 ea)	170-Small Fab	5077738
NAS1149F0483P	Washer	6 Ea (6 ea)	170-Small Fab	5056461

c3-8-3-1 Solenoid teflon spacer 1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Start up Operation	C2	1	0	0
170-Small Fab	188-FPSS-1032-1/4	2	102	0
	2595K22	1	25	0
	32446	2	100	0
	600.1310P	1	60	0
	600.1314P	1	60	0
	AN3-14A	1	254	0
	AN4-16A	2	407	0
	AN4-17A	1	164	0
	C2-1-1	1	0	0
	C2-10-1	1	100	0
	C2-11-1	1	0	0
	C2-11-2	2	100	0
	c2-12-1	2	0	0
	C2-12-3	1	0	0
	C2-12-7P	2	258	0
	C2-12-8	2	14	0
	C2-13-4P	1	28	0
	C2-13-5	1	0	0
	C2-14-2	2	262	0
	C2-2-1	1	0	0
	C2-3-1	2	70	0
	C2-3-10	1	28	0
	C2-3-11	1	0	0
	C2-3-2	1	0	0
	C2-3-2-1	2	98	0
	C2-3-3	1	20	0
	C2-3-3-1	1	29	0
	C2-3-5	2	100	0
	C2-3-6	1	0	0
	C2-3-8	2	4	0
	C2-4-1	2	0	0
	C2-4-4A	1	0	0
	C2-5-1	1	20	0
	C2-7-1P	1	119	0
	C2-7-2	2	0	0
	C2-9-1P	1	54	0
	C2-9-2	1	0	0
	C2-9-3	4	50	0
	C3-10-2	1	0	0
	C3-3-4	2	30	0
	C3-3-4-1	4	108	0
	C3-3-7	1	50	0
	C3-3-9	1	0	0
	C3-8-2	1	0	0
	C3-8-4	1	0	0
	C3-8-5	1	0	0
	CORD GRIP	1	7	0
	EL-PLUG-M	1	56	0
	M27500-16TG2T14	1	0	0
	MS21044N4	3	154	0
	MS21083N3	3	85	0
	MS35266-63	1	43	0
	MS35338-137	8	578	0
	NAS1149F0332P	4	2,969	0
	NAS1149F0363P	1	217	0
	NAS1149F0463P	6	458	0

Part Specifications

Specifications could not be found.

Plex 5/10/18 11:33 AM Dart.Gagnon.Michelle

Inspection Sheet Complete RA239

Customer QA Ref #

0

Part Number	Batch / Serial #	Quantity	Part Complete	Rev/CHG Current	New Paperwork	New Labels	Disposition	Work order #	Work order instructions
C2	AC12027	1	☐ Yes	☐ Yes	☐ Yes	☐ Yes	CUSTOMER SUPPLIED	S055030	Overhaul - Cargo Hook (SN AC12027) that needs repair, the hook fails to release on occasion, I believe that it would be the solenoid, but I cannot be sure.
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			
0		0	☐ Yes	☐ Yes	☐ Yes	☐ Yes			

QC Approval: _____ 0

Date: 0-Jan-00 _____



Remote Cargo Hook Test Form

C2****MAKE SURE YOU ARE USING THE CORRECT TEST FORM FOR THE CORRECT SOLENOID!****

OLD SOLENOID (H2817-024)

Work Order 177 402Customer 4478 RA 239Serial Number AC 12027Date 12/09/18

# of Releases	Load (Lbs.)	Release Method	Remarks	Result	Pass/fail
1	5,000	Static Hold	Hold for two Minutes and reduce load to zero	N/A	PASS
10	1,000	Electircal, 25 volts	No "hang ups" permitted	N/A	PASS
2	2,000	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	PASS
2	1,500	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	PASS
2	1,000	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	PASS
2	500	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	PASS
2	100	Electircal, 22 volts	Current shall not exceed 5.4A	4.0 Amp.	PASS
1	2,000	Electircal, 20 volts	Current shall not exceed 5.4A	3.6 Amp.	PASS
1	2,000	Electircal, 28 volts	Current shall not exceed 5.4A	5.0 Amp.	PASS
1	2,000	Manual		N/A	PASS
1	2,000	Impact Test	Impact shackle 10 times, shall not release	N/A	PASS
1	N/A	Solenoid Ohms	Shall not exceed 4.9-5.4 Ohms	5.2 Ohms	PASS
1	N/A	Electircal Continuity	Across both wires	N/A	PASS

Test Conducted By: Francis Calton

Signature


QC 5 Small FAB / QA